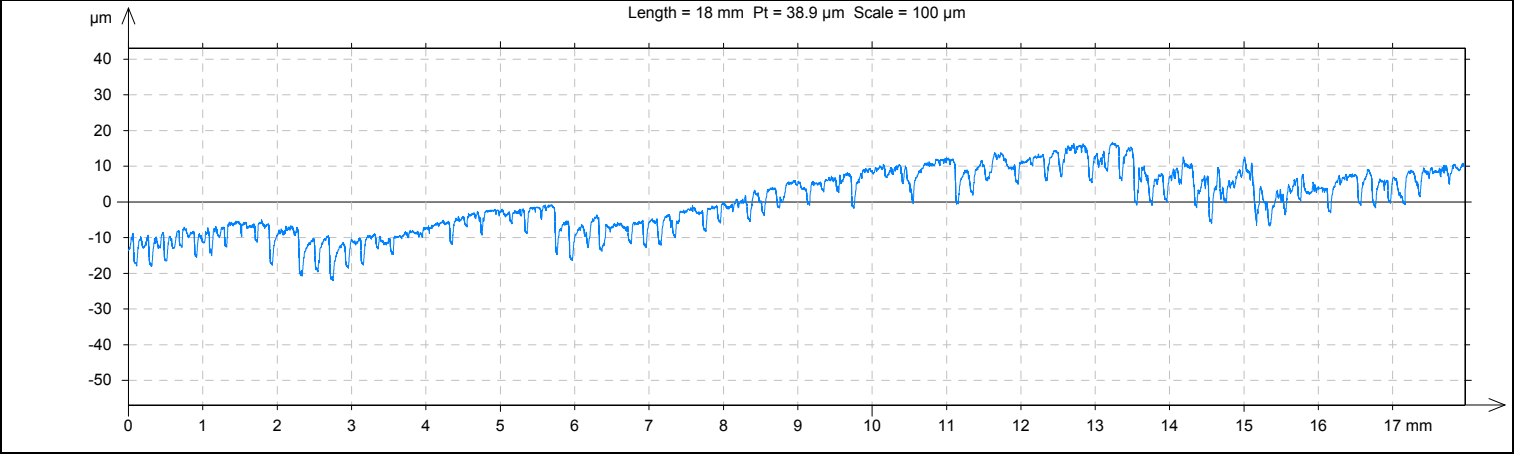
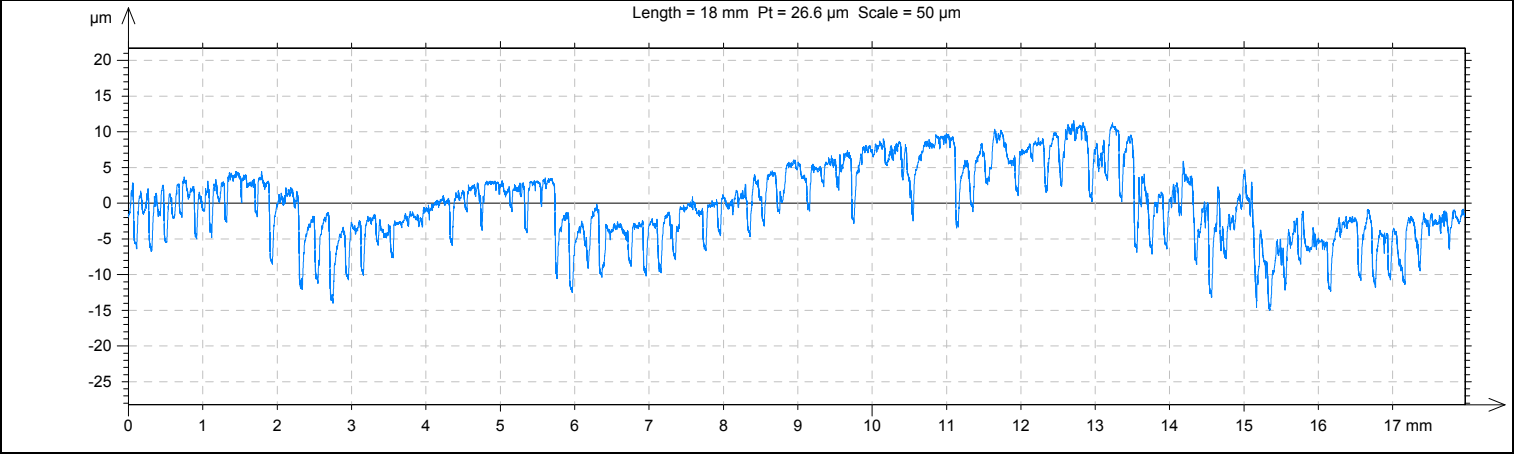


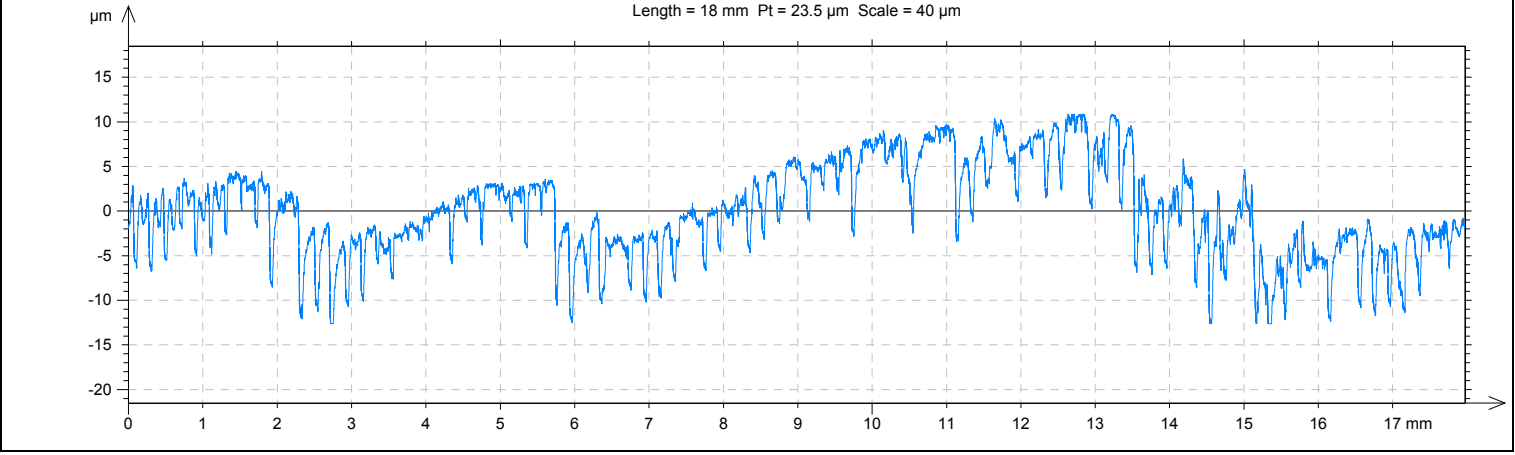
Změřený profil



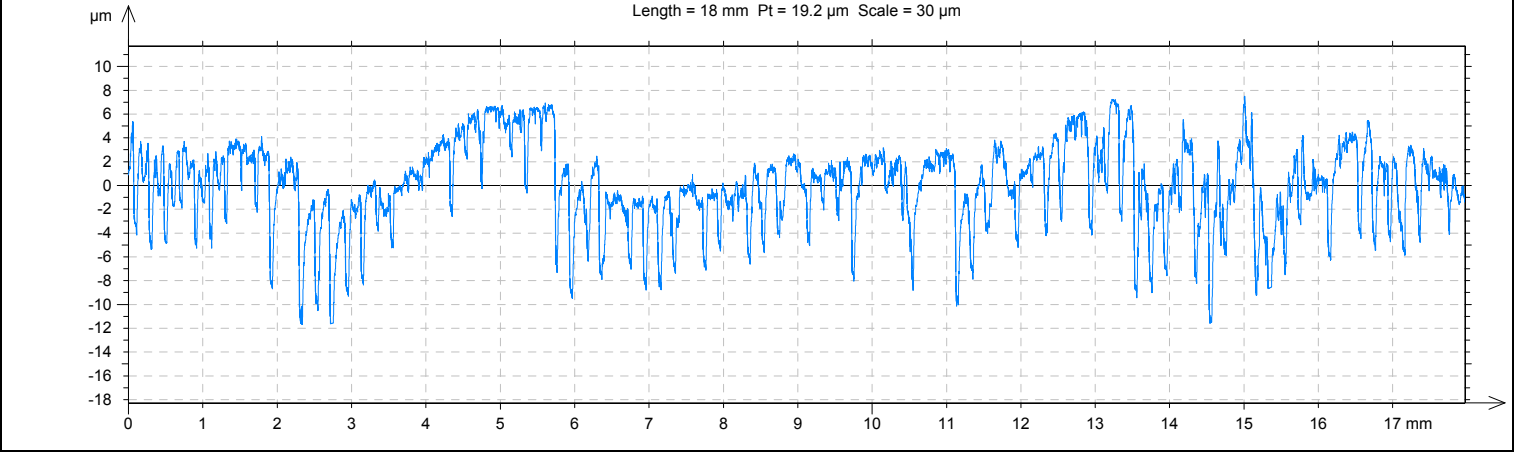
Vyrovnaný profil



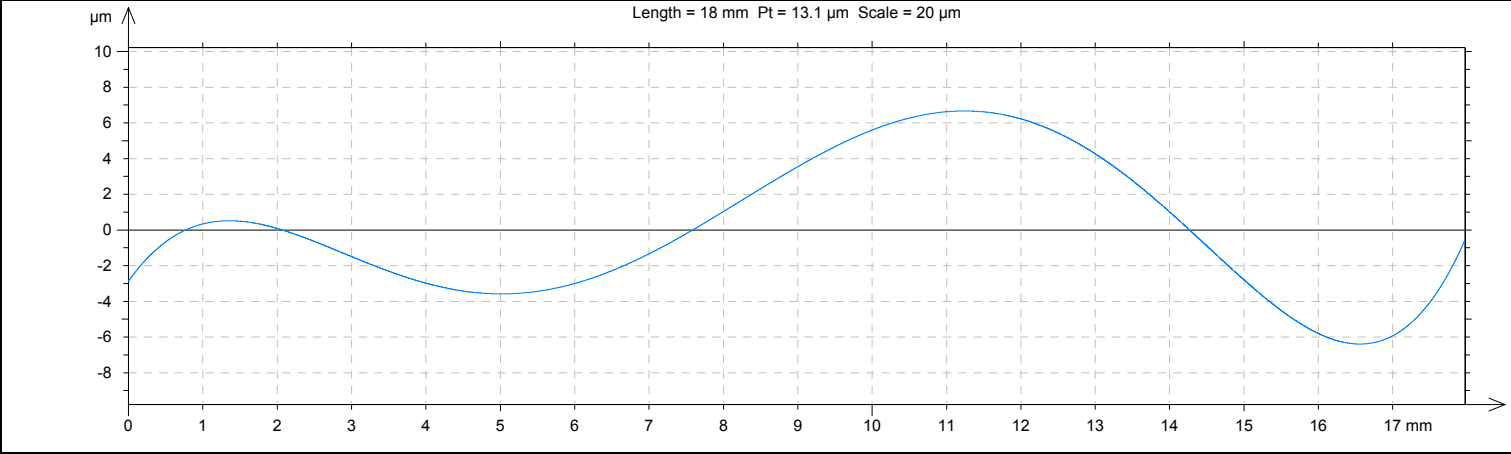
Thresholding



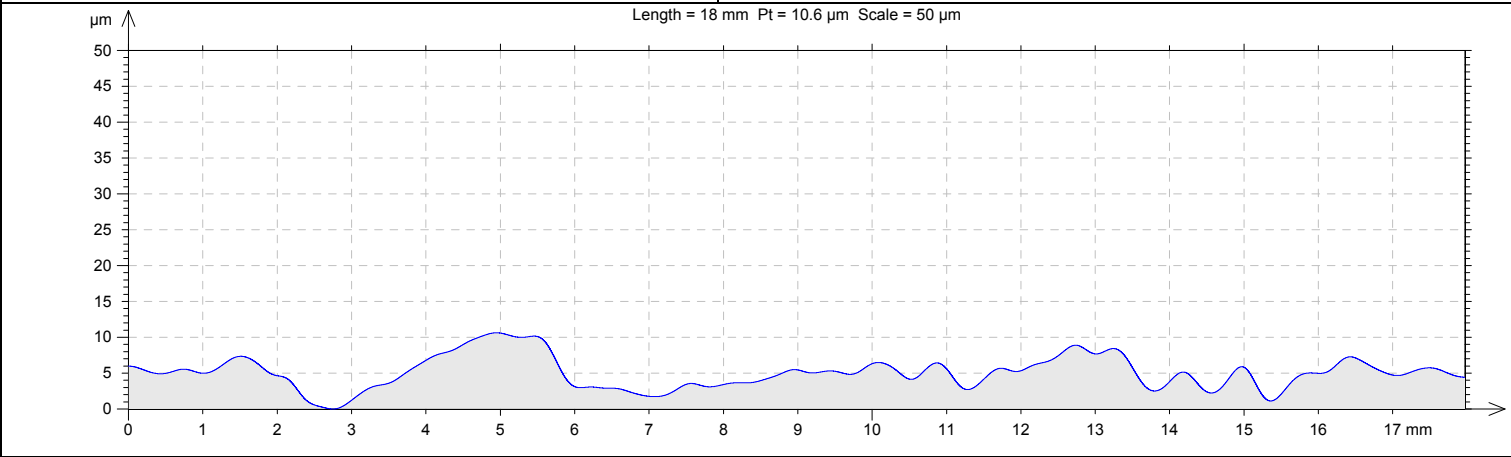
Odstranění tvaru - polynomem 5. řádu



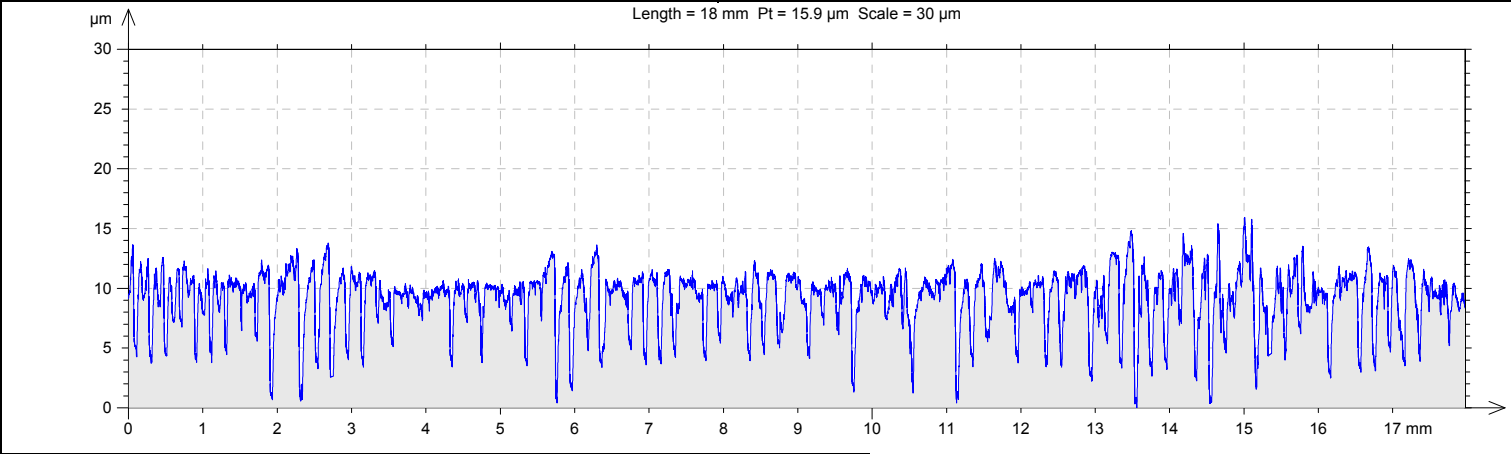
Samotný tvar



Vlnitost povrchu - Gauss, cut-off 0,8 mm_celá díra



Drsnost povrchu - Gauss, cut-off 0,8 mm_celá díra



Parameters calculated on the profile dira 5A_1 > ... >
Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

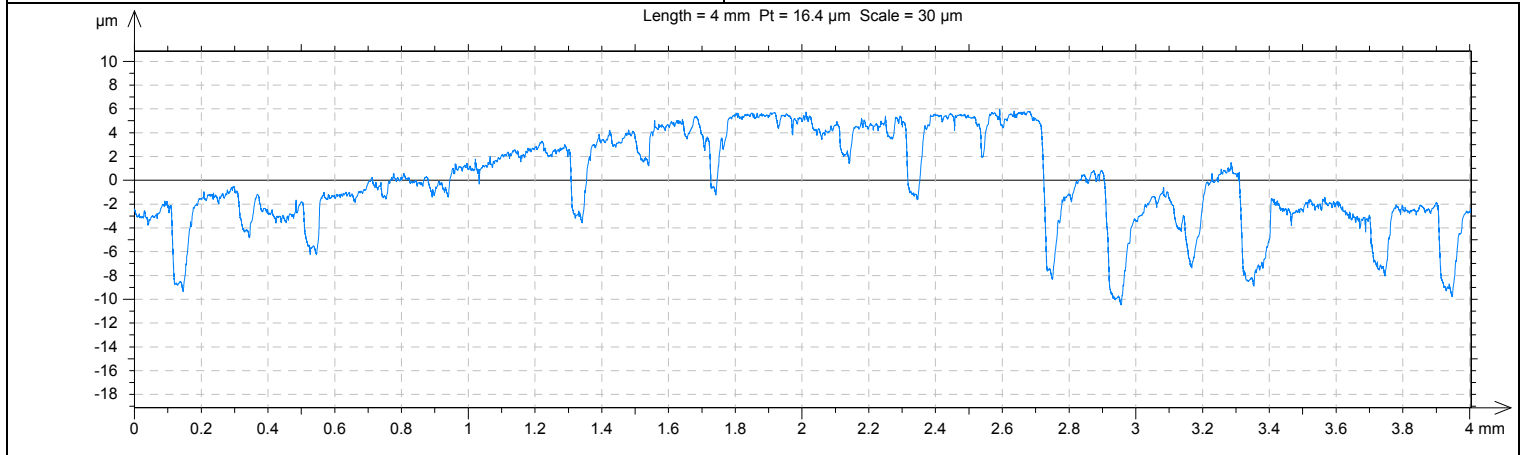
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.82 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 10.4 μm
Rz: Maximum Height of roughness profile.
RSm = 0.14 mm
RSm: Mean Width of the roughness profile elements.

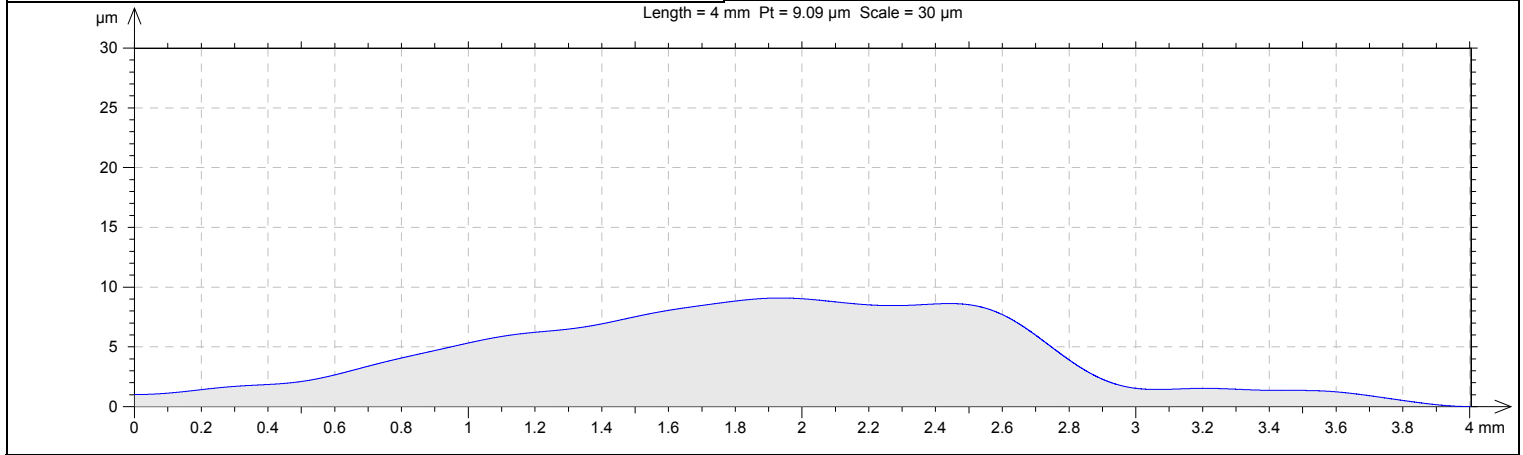
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.265 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 0.913 μm
Wz: Maximum Height of waviness profile.
WSm = 0.762 mm
WSm: Mean Width of the waviness profile elements.

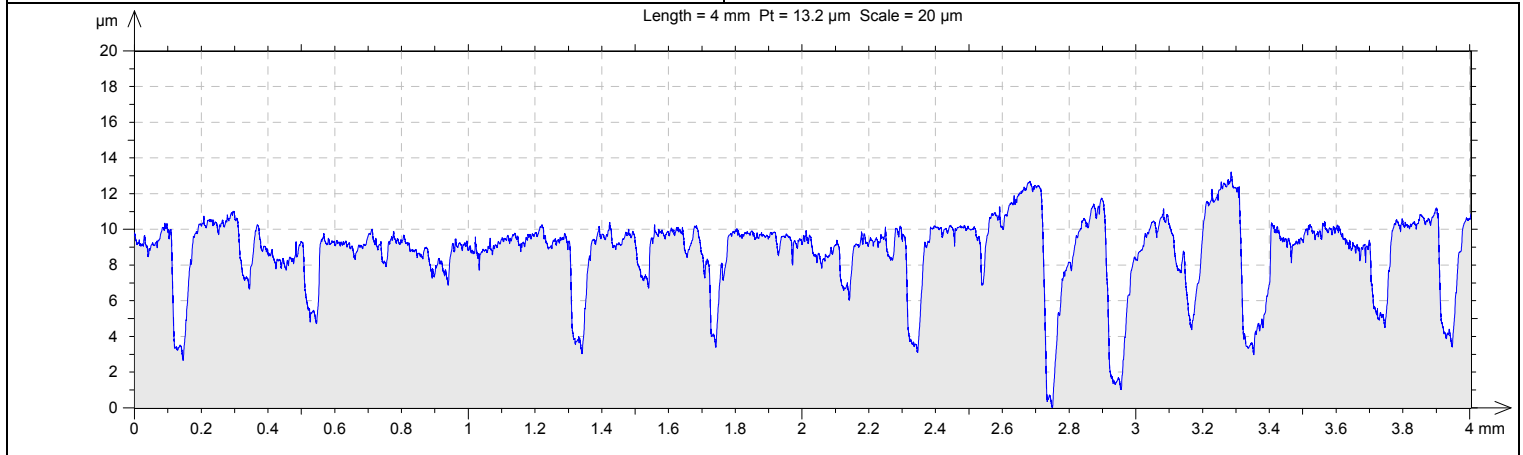
Samotná drsnost_výjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Parametry drsnosti_výjezd vrtáku

Parameters calculated on the profile dira 5A_1
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

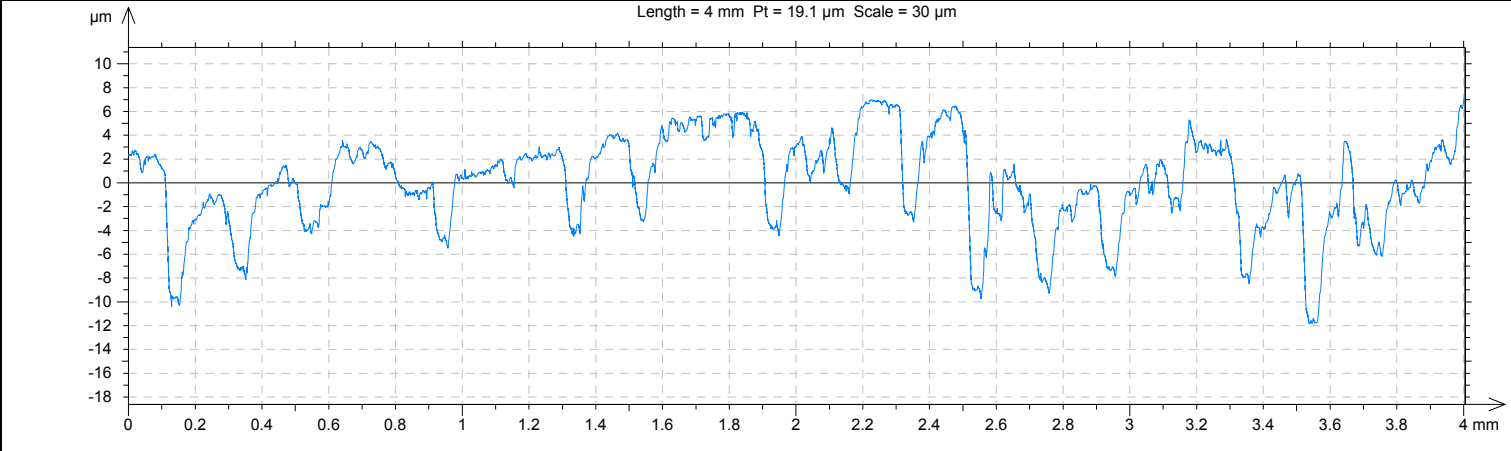
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.4 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 9.02 μm
Rz: Maximum Height of roughness profile.
RSm = 0.133 mm
RSm: Mean Width of the roughness profile elements.

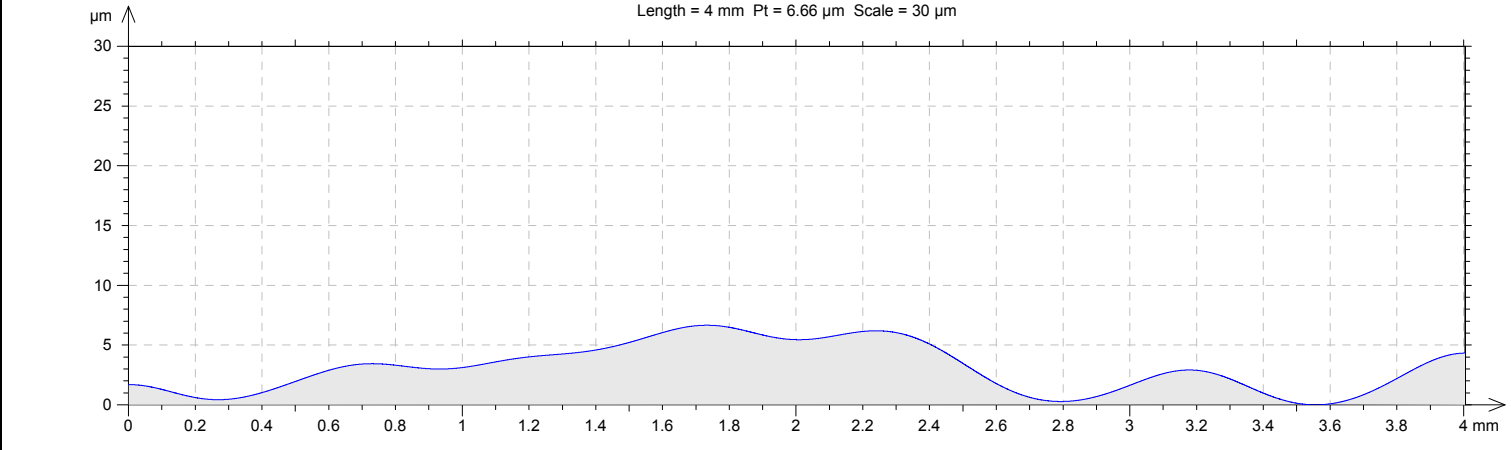
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.188 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 0.678 μm
Wz: Maximum Height of waviness profile.
WSm = 0.753 mm
WSm: Mean Width of the waviness profile elements.

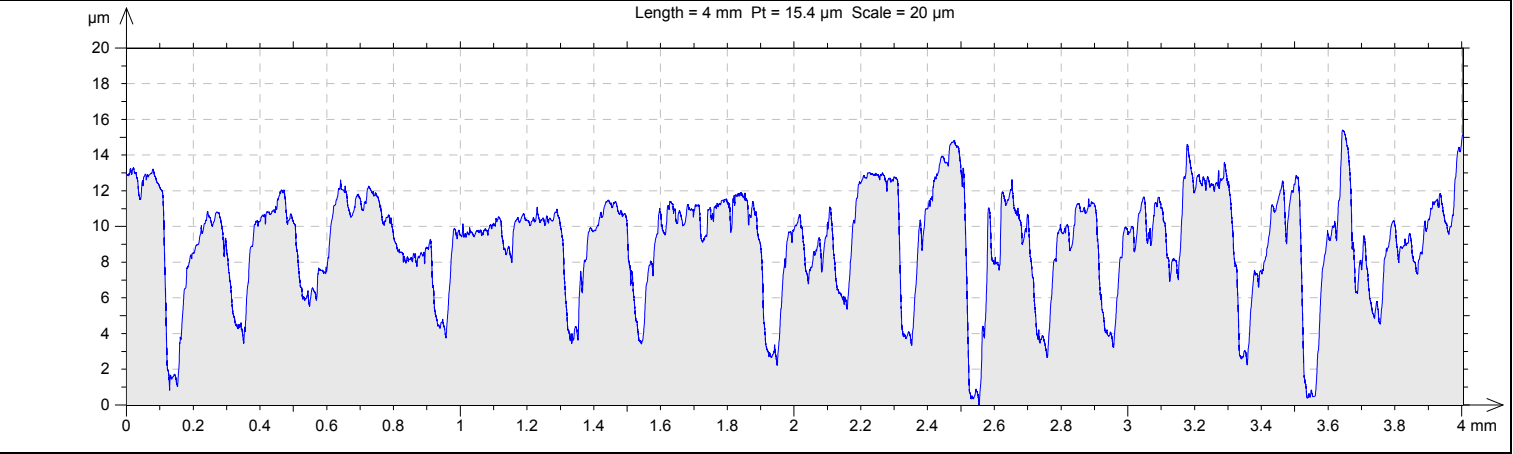
Samotná drsnost vjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm vjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Parametry drsnosti_vjezd vrtáku

Parameters calculated on the profile dira 5A_1
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 µm.

Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 2.25 µm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 11.1 µm
Rz: Maximum Height of roughness profile.
RSm = 0.154 mm
RSm: Mean Width of the roughness profile elements.

Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.351 µm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.21 µm
Wz: Maximum Height of waviness profile.
WSm = 0.555 mm
WSm: Mean Width of the waviness profile elements.